

1. The present invention relates to a system for the automatic control of a machine tool.

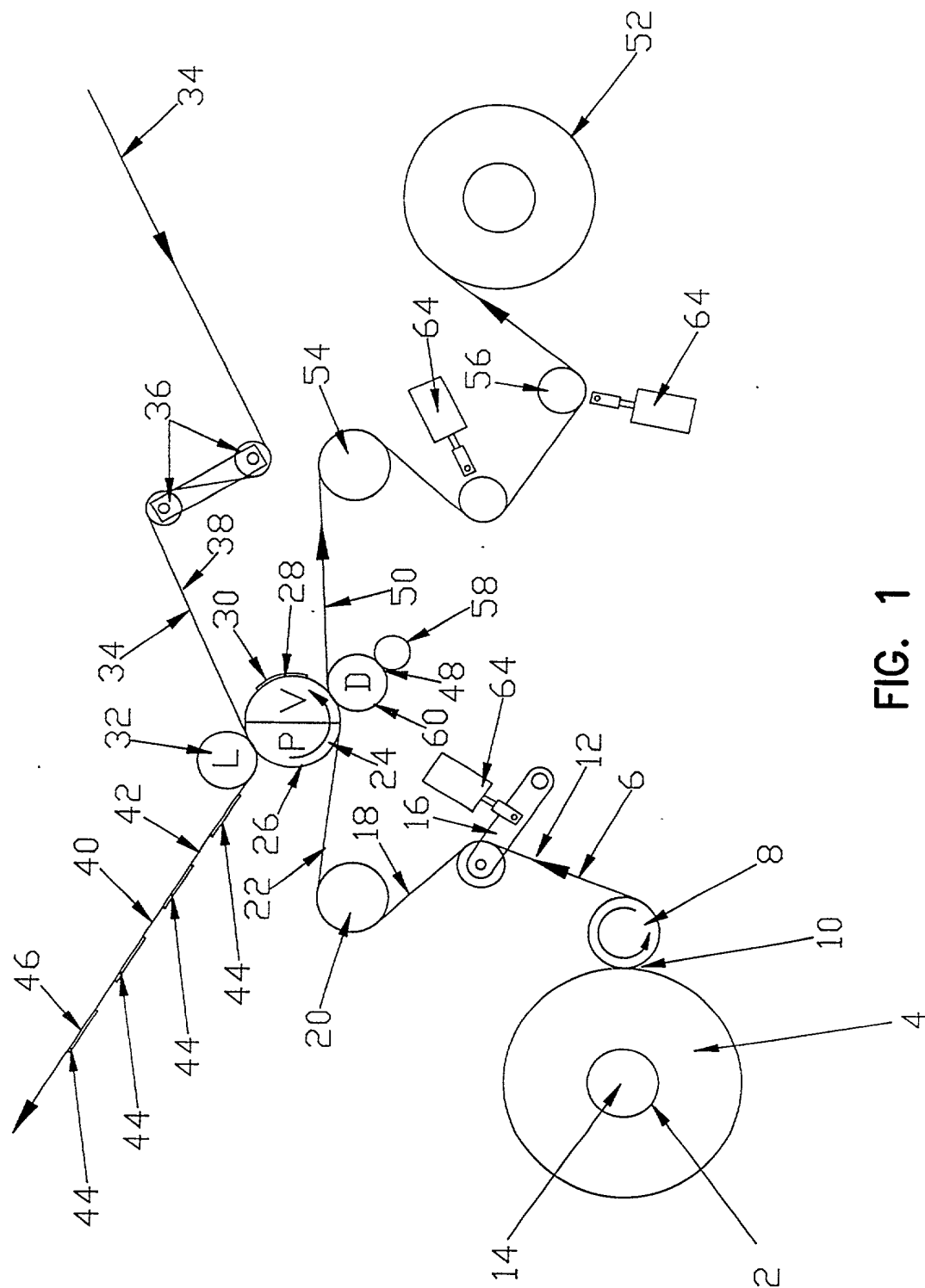


FIG. 1

FIG. 2

FIG. 2A | FIG. 2B

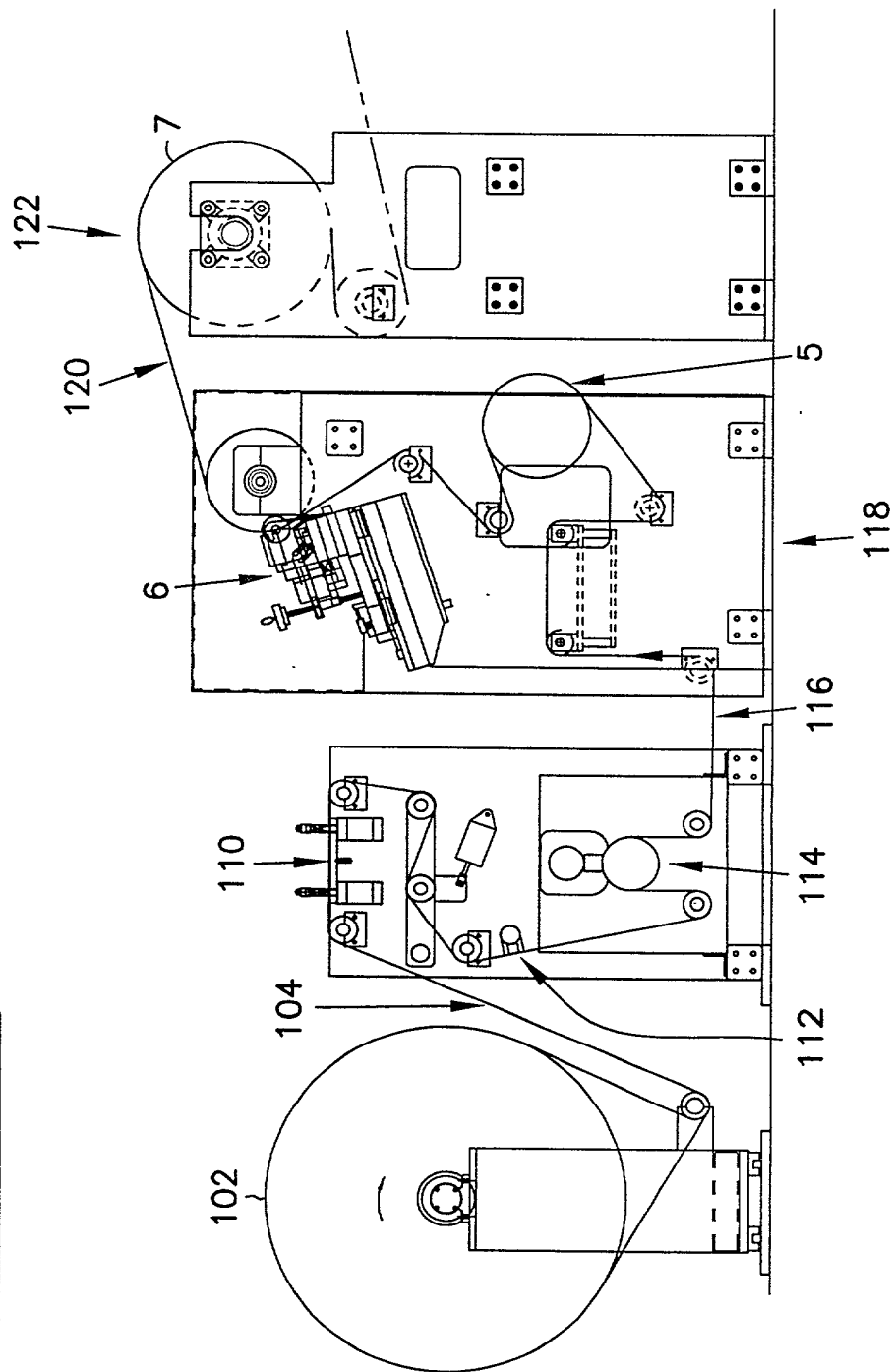


FIG. 2A

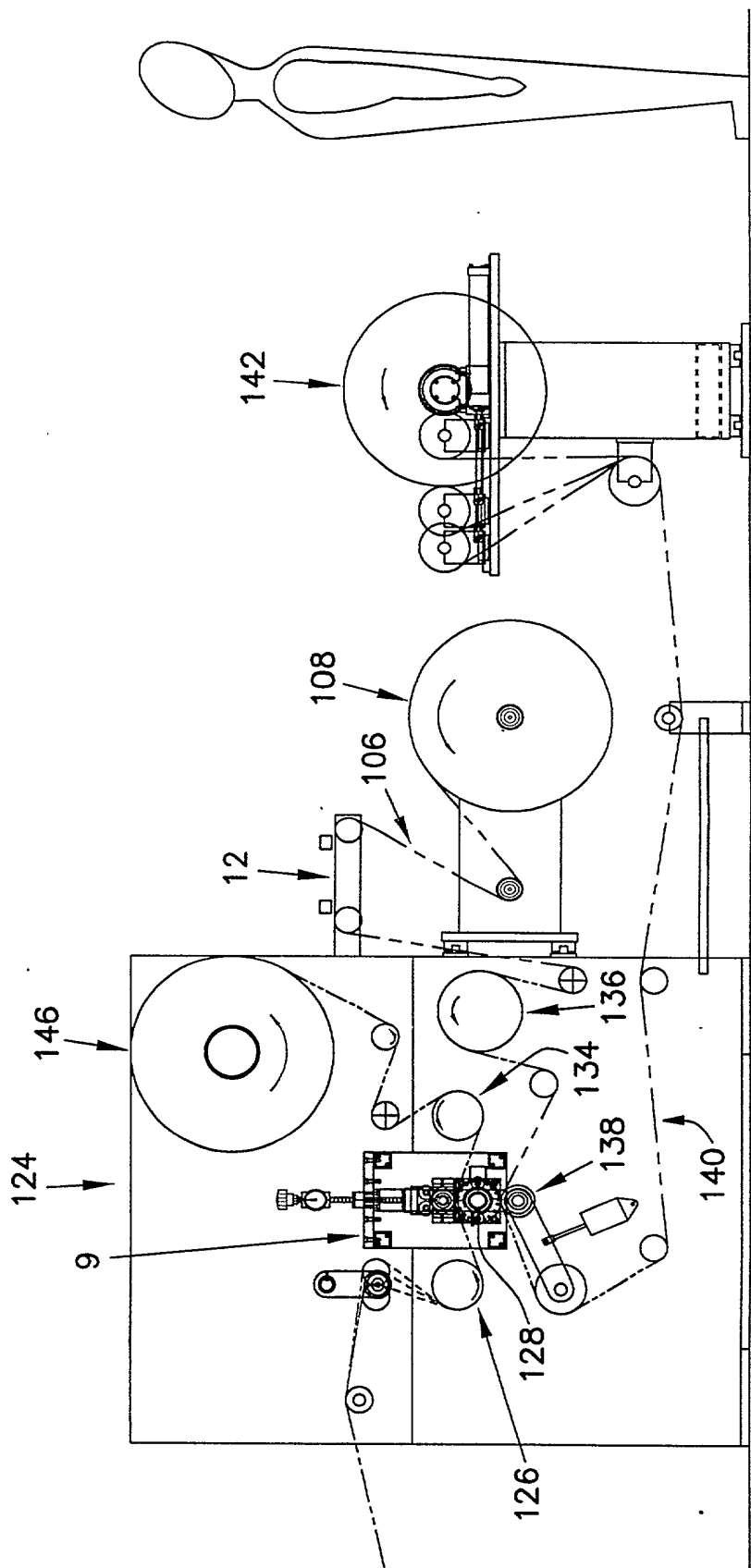


FIG. 2B

